



## Airless Spray Tip Recommendations

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These are general guidelines for airless spray tips for specific Farrell-Calhoun products. Please note that after spraying approximately 100 gallons of material, the size of the tip will increase at least an orifice size. For example, a 0.015 tip may become a 0.017-.019 tip after spraying 100 gallons of material. When using a tip size of .013 or smaller, always use a 100 – 150 mesh gun filter.

### Architectural Primers

#160: 0.013-0.017	#470: 0.021-0.031	#479: 0.017-0.019	#599: 0.011-0.015
#235: 0.015-0.019	#470A: 0.021-0.031	#597: 0.013-0.017	#697: 0.013-0.017
#380: 0.015-0.019	#475: 0.019-0.023	#598: 0.015-0.019	#699: 0.013-0.017

### Interior Coatings

#300: 0.015-0.019	#480: 0.015-0.019	#670: 0.015-0.019	#4000: 0.015-0.017
#370: 0.015-0.019	#500: 0.011-0.013	#680: 0.013-0.017	#3900: 0.015-0.019
#400: 0.015-0.019	#580: 0.011-0.013	#3000: 0.015-0.017	#5200: 0.011-0.015
#430: 0.015-0.017	#600: 0.013-0.017	#3300: 0.015-0.017	#5600: 0.011-0.013

### Exterior Coatings

#100: 0.015-0.017	#270: 0.015-0.019	#2320: Texture Sprayer
#200: 0.015-0.019	#2200: 0.017-0.019	#2400: 0.015-0.019
#260: 0.013-0.015	#2300: 0.017-0.021	#3200: 0.015-0.019

### Tuff-Boy VOC Compliant Primers

#1015: 0.011-0.013	#1024: 0.013-0.017	#1069: 0.013-0.017	#5-56: 0.015-0.017
#1022: 0.013-0.017	#1028: 0.015-0.017	#1104: 0.011-0.013	

### Tuff-Boy VOC Compliant Topcoats

#700: Do Not Spray!	#1005: 0.013-0.015	#1270: 0.013-0.015	#8000: 0.015-0.019
#800: 0.013-0.015	#1200WB: 0.013-0.015	#1280: 0.013-0.015	
#1000: 0.013-0.017	#1260: 0.013-0.015	#7500: 0.011-0.013	

### Specialty Products

#954: 0.015-0.019	#1030: 0.013-0.015	#1102: 0.013-0.017	#8995: 0.015-0.019
#990: 0.015-0.019	#1031: 0.013-0.015	#1105: 0.011-0.015	
#992: 0.015-0.019	#1040: 0.015-0.019	#1106: 0.011-0.015	
#999: 0.015-0.019	#1041: 0.015-0.019	#1107: 0.013-0.017	

### Wood Kraft

#171: 0.013-0.015	#1120: 0.011-0.015	#1162: 0.011-0.013	#1400: 0.011-0.015
#174: 0.013-0.015	#1122: 0.011-0.015	#1190: 0.011-0.013	#1500: 0.011-0.015
#1100: 0.011-0.013	#1160: 0.011-0.013	#1191: 0.011-0.013	#7600: 0.015-0.019
#1110: 0.011-0.015	#1161: 0.011-0.013	#1192: 0.011-0.013	#7900: 0.013-0.015

### Industrial Use Only Products

#900C: 0.013-0.017	#9500: 0.013-0.017	#1029: 0.013-0.017	#23-54: 0.013-0.017
#961: 0.013-0.017	#991: 0.013-0.017	#1032: 0.013-0.019	
#978: 0.013-0.017	#1025: 0.013-0.017	#5-54: 0.013-0.019	