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PRODUCT DATA SHEET

480 LINE INTERIOR FLAT LATEX WALL PAINT

PRODUCT PROFILE

DESCRIPTION

Farrell-Calhoun's 480 Line is a contractor grade interior matte latex wall paint formulated for excellent hiding and ease of application. This product will normally cover most surfaces with one coat unless there is a drastic color change. 480 Line dries to matte finish which gives the product good touch-up and helps to obscure tape joints and surface imperfections. Good flow and leveling, low odor and low VOC and non-splattering application are other desirable characteristic properties of this paint.

TYPICAL USE

480 Line is recommended for properly prepared interior walls and ceilings of plaster, wallboard, masonry, or old flat finishes. Not recommended for use on hard service areas such as kitchens, bathrooms, wood trim or metal surfaces. For superior burnish resistance, a satin or semi-gloss sheen should be used instead of a flat, matte or eggshell finish.

PRIMERS

In most cases the 480 Line is self-priming and does not require any special primers. New wallboard or aged flat finishes may be sealed with this product or one coat of #380 Perfik-Seal prior to topcoating with the 480 Line. Prime water, smoke or other difficult stains with #697 Stain Killer, #597 Stain Killer or #598 Low-Odor Stain Killer.

SURFACE PREPARATION

The surface to be painted should be dry and free of any dirt, chalk, loose or peeling paint, grease, mildew, oil, rust or other foreign contaminants. Repair/Caulk all cracks and fill all small holes or surface voids with putty or spackling compound and then sand to smooth finish, followed by dusting. Unpainted concrete block should be filled with two coats of #470 block filler to uniform the surface. All new masonry surfaces require at least 30 days to cure and should not be painted if the pH of the masonry is above 10.0. All bare spots should be primed with the appropriate primer. If you have any questions about proper surface preparation check your surface preparation guide or consult your Farrell-Calhoun representative.

COLOR

Available in 3 standard colors and can be tinted to any pastel color with universal colorants.

FINISH

Matte @ 60° 2.0 – 2.4, @ 85° 7.1 to 7.5

SOLIDS	45.0% by weight/26.6% by volume
THEORETICAL APPLICATION RATE	427 square feet per gallon at 1.0 mil dry film thickness. Coverage figures do not include loss of material while mixing, porosity or irregularity of the surface to be painted, or application methods.
RECOMMENDED SPREAD RATE	Apply at 300-350 square feet per gallon to achieve a WFT of 5.3 Mils and a DFT of 1.4 Mils per coat.
VOC	22 grams per liter.
DRY TIME	At 77°F and 50% relative humidity: Thirty minutes to dust, dirt and bug free, one hour to tack free, and four hours to recoat.
APPLICATION EQUIPMENT	Conventional or airless spray, synthetic brush or roller cover.
THINNING	Thinning is not recommended. If thinning is required for spray applications, thin with clean tap water at a rate of 1/2 pint (8 ounces) of tap water to one gallon of paint.
CLEAN-UP	Warm, soapy water.

SHIPPING & STORAGE

PACKAGING	5 Gallon Pails.
WEIGHT/GALLON	11.0 +/-0.1 Pounds
STORAGE TEMPERATURE	Minimum 35°F. Maximum 90°F.
SHELF LIFE	12 months at recommended storage temperature when stored in tightly sealed containers.
FLASH POINT	Water-based paint: Not applicable.

The technical data contained in this data sheet is accurate to the best of our knowledge. No warranty is expressed or implied since the method of application and its intended use is beyond our control.