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## PRODUCT DATA SHEET

# 430 LINE INTERIOR EGGSHELL LATEX ENAMEL

### PRODUCT PROFILE

<b>DESCRIPTION</b>	The 430 line is a quality latex eggshell enamel designed for use on interior surfaces where a soft, pleasing appearance is desired, and a washable, scrubbable finish is required. One of the best features of this product is the outstanding touch-up. The 430 line also has good flow and leveling, low odor, low VOC, and is non-splattering.
<b>TYPICAL USE</b>	The 430 line is recommended for painting properly prepared interior walls and ceilings of plaster, wallboard, and masonry surfaces. This product is not recommended for hard service areas such as wood or metal trim.
<b>PRIMERS</b>	In most cases the 430 line is self-priming and does not require any special primers. New wallboard or aged flat finishes may be sealed with this product or one coat of #380 Perfik-Seal prior to topcoating with the 430 line. Prime water, smoke or other difficult stains with #697 100% Acrylic Stain Killer, #597 Stain Killer Primer or #598 Low Odor Stain Killer.
<b>SURFACE PREPARATION</b>	The surface to be painted should be dry and free of any dirt, chalk, grease, oil, rust, or other foreign contaminants. Remove grease and oil from the surface with a detergent solution, rinse thoroughly, and allow the surface to completely dry. Repair/Caulk all cracks and fill all small holes and other surface imperfections with putty or spackling compound and then sand to smooth finish followed by dusting. Old glossy enamel finishes must be sanded, dusted, and then primed with either #599 Enamel Undercoater, #697 Bonding Primer or #699 Latex Enamel Undercoater. If you have any questions about proper surface preparation, check your surface preparation guide or consult your Farrell-Calhoun representative.
<b>COLOR</b>	Available in white base that can be tinted to a variety of custom colors with universal colorants.
<b>FINISH</b>	Eggshell @ 60° 3.9 – 4.9, @ 85° 20 - 22
<b>SOLIDS</b>	45.5% by weight/31.5% by volume.
<b>THEORETICAL APPLICATION RATE</b>	505 square feet per gallon at 1.0 mil dry film thickness. Coverage figures do not include loss of material while mixing, porosity or irregularity of the surface to be painted, or application methods. Coverage figures do not include loss of material

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**RECOMMENDED  
SPREAD RATE**

Apply at 300-400 square feet per gallon to achieve a WFT of 5.3 Mils and a DFT of 1.7 Mils per coat.

**VOC**

48 grams per liter

**DRY TIME**

At 77°F and 50% relative humidity: Thirty minutes to dust, dirt and bug free, one hour to tack free, and four hours to recoat.

**APPLICATION  
EQUIPMENT**

Conventional or airless spray, synthetic brush or roller cover.

**THINNING**

Thinning is not recommended.

**CLEAN-UP**

Warm, soapy water.

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**SHIPPING & STORAGE**

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**PACKAGING**

5 Gallon Pails and 1 Gallon Cans

**WEIGHT/GALLON**

10.7 +/-0.1 Pounds

**STORAGE  
TEMPERATURE**

Minimum 35°F. Maximum 90°F.

**SHELF LIFE**

12 months at recommended storage temperature when stored in tightly sealed containers.

**FLASH POINT**

Water-based paint: Not applicable.

*The technical data contained in this data sheet is accurate to the best of our knowledge. No warranty is expressed or implied since the method of application and its intended use is beyond our control.*